URBANE™

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URBANE™

PORCE STONE

COLLECTION

Vol. 1.0

SEE IT

Browse our products collections
for design ideas & ispirations

FEEL IT

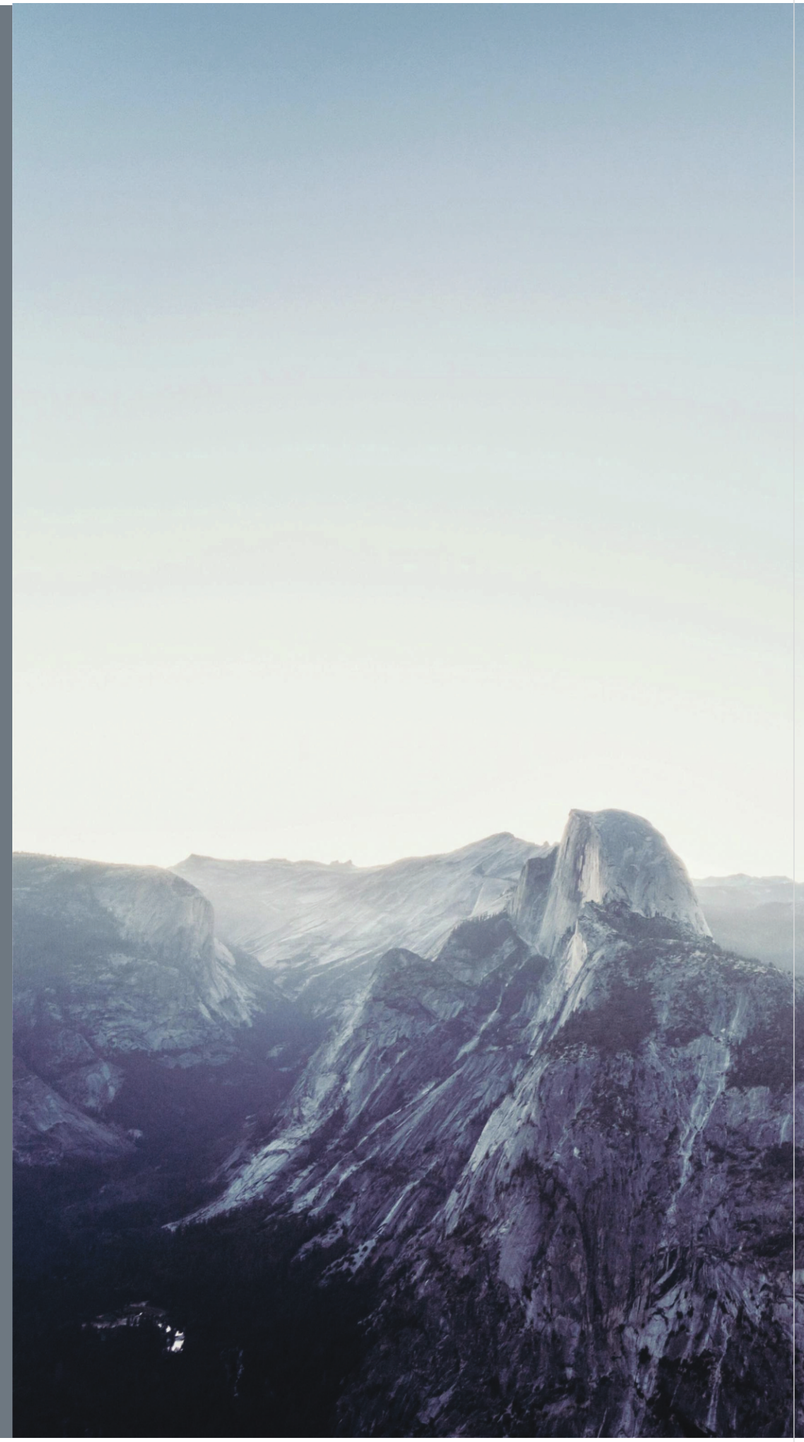
Find an authorized dealer near you
to see the product & get pricing

BUILD IT

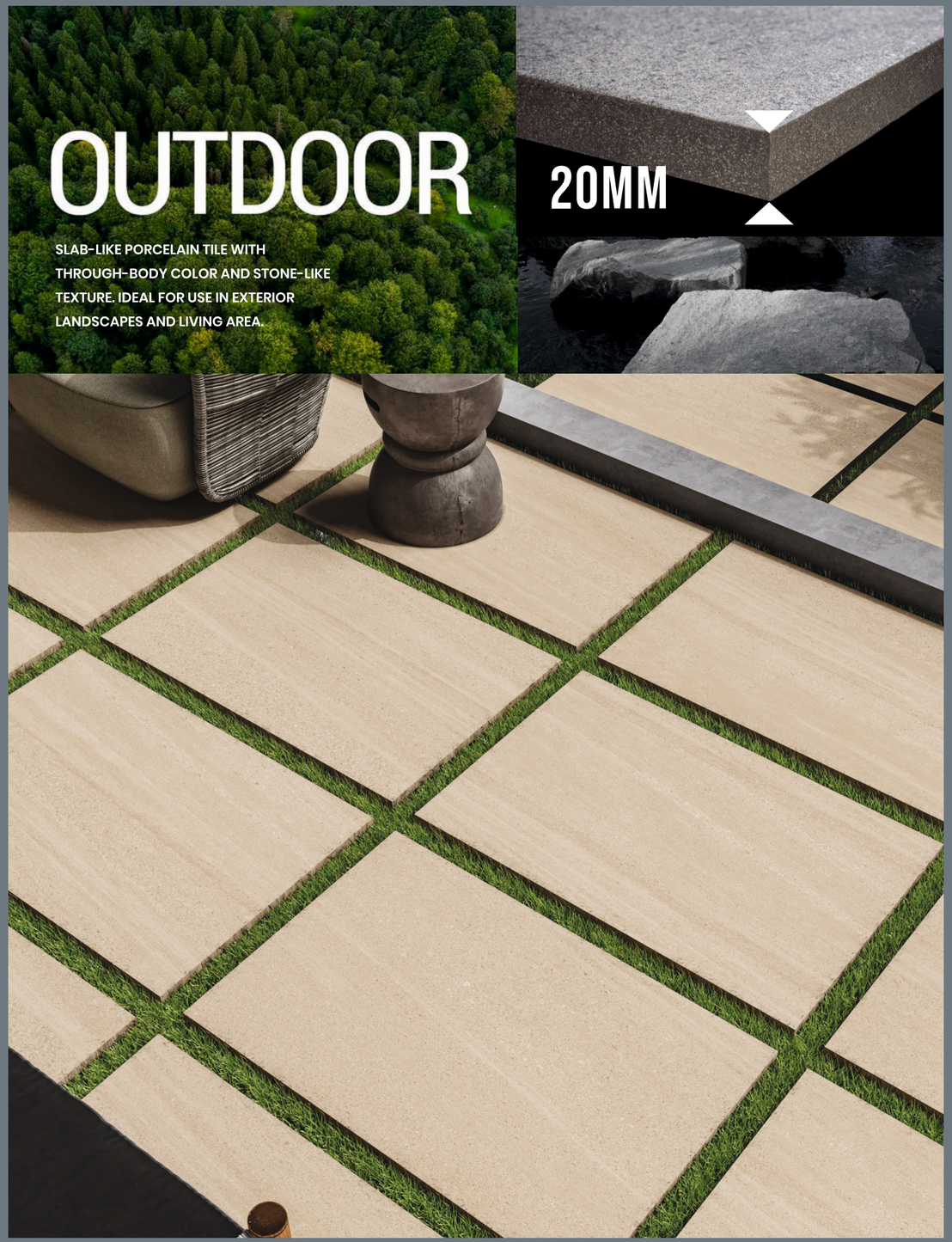
Get a free consultation with a
Techo-Bloc certified installer

LIVE IT

Redefine your Landscape
to redefine the way you live







URBANE™

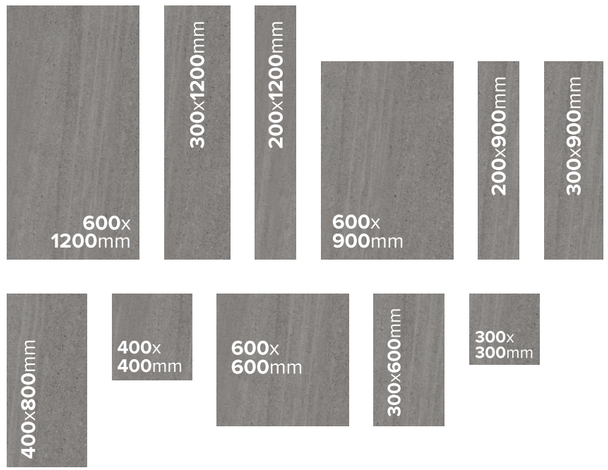
SLAB LIKE PORCELAIN TILES WITH TROUGH-BODY COLOR AND STONE-LIKE TEXTURE IDEAL USE IN EXTERIOR LANDSACPE AND LIVING AREAS.

The possibilities in porcelain are endless with DOOA TILES Out door porcelain tiles with 20mm thickness. Their potential applications quadruple and acquire a new dimension. Banking on an innovative product full of character, DOOA TILES having 20mm thick porcelain tile with excellent quality, produced in the versatile 60X60, 60X90 & 60X120 formats. Its special thickness ensures an excellent resistance to wear and tear, making it ideal products for both commercial and residential outdoor areas from terraces, hotels, restaurants and public spaces.

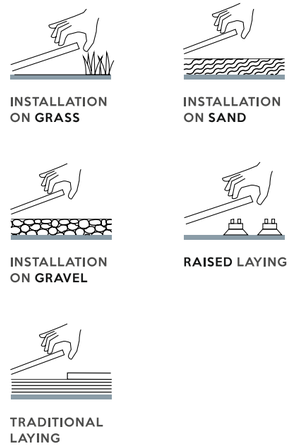
VARIETY OF FORMATS

DOOA TILES brings all the potential of the 20mm collection to two different sizes and also mix sizes patio pack to guarantee maximum freedom of expression and engineering safety.

The latest collection for new design trends in contemporary exteriors.



LAYING INSTALLATION SOLUTIONS



20MM PORCE STONE
PREMIUM PORCELAIN PAVERS

200x1200 / 300x1200 / 200x900 / 300x900
400x400 / 300x600 / 300x300

BIANCO TRA

MULTIPLE
RANDOM FACE



600x1200mm | *24x48 in / 60x120 cm / Rectified Matte Surface*



600x900mm | *24x35.43 in / 60x90 cm*
Rectified Matte Surface



400x800mm | *15.74x31.49 in / 40x80 cm*
Rectified Matte Surface



600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface



HIMALAYA WHITE

MULTIPLE
RANDOM FACE



600x1200mm | *24x48 in / 60x120 cm / Rectified Matte Surface*



600x900mm | *24x35.43 in / 60x90 cm*
Rectified Matte Surface



400x800mm | *15.74x31.49 in / 40x80 cm*
Rectified Matte Surface



600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface



20MM PORCE STONE
PREMIUM PORCELAIN PAVERS

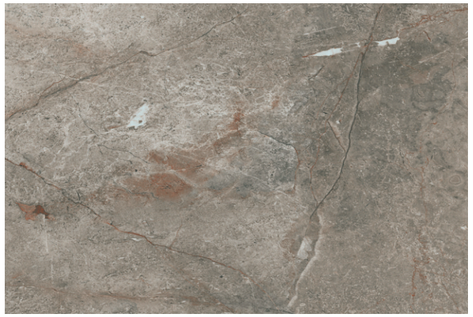
200x1200 / 300x1200 / 200x900 / 300x900
400x400 / 300x600 / 300x300

LUCIDO GREY

MULTIPLE
RANDOM FACE



600x1200mm | *24x48 in / 60x120 cm / Rectified Matte Surface*



600x900mm | *24x35.43 in / 60x90 cm*
Rectified Matte Surface



400x800mm | *15.74x31.49 in / 40x80 cm*
Rectified Matte Surface



600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface



HIMALAYA GREY

MULTIPLE
RANDOM FACE



600x1200mm | *24x48 in / 60x120 cm / Rectified Matte Surface*



600x900mm | *24x35.43 in / 60x90 cm*
Rectified Matte Surface



400x800mm | *15.74x31.49 in / 40x80 cm*
Rectified Matte Surface



600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface



KANDLA GREY

MULTIPLE
RANDOM FACE



600x1200mm | *24x48 in / 60x120 cm / Rectified Matte Surface*



600x900mm | *24x35.43 in / 60x90 cm*
Rectified Matte Surface

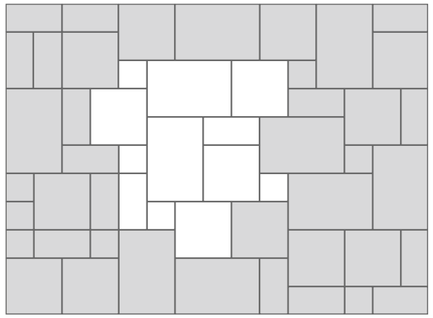


400x800mm | *15.74x31.49 in / 40x80 cm*
Rectified Matte Surface



600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface

PATIO PACK LAYING





300x300mm | *12x12 in 30x30cm Rectified Matte Surface*



300x600mm | *12x24 in 30x60 cm Rectified Matte Surface*



OCCULT ICE

MULTIPLE
RANDOM FACE



600x1200mm | *24x48 in / 60x120 cm / Rectified Matte Surface*



600x900mm | *24x35.43 in / 60x90 cm*
Rectified Matte Surface



400x800mm | *15.74x31.49 in / 40x80 cm*
Rectified Matte Surface



600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface



OCCULT BEIGE

MULTIPLE
RANDOM FACE

600x1200mm | *24x48 in / 60x120 cm / Rectified Matte Surface*

600x900mm | *24x35.43 in / 60x90 cm*
Rectified Matte Surface

400x800mm | *15.74x31.49 in / 40x80 cm*
Rectified Matte Surface

600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface



20MM PORCE STONE
PREMIUM PORCELAIN PAVERS

200x1200 / 300x1200 / 200x900 / 300x900
400x400 / 300x600 / 300x300

PERLATO WHITE

MULTIPLE
RANDOM FACE



600x1200mm | *24x48 in / 60x120 cm / Rectified Matte Surface*



600x900mm | *24x35.43 in / 60x90 cm*
Rectified Matte Surface



400x800mm | *15.74x31.49 in / 40x80 cm*
Rectified Matte Surface



600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface



20MM PORCE STONE
PREMIUM PORCELAIN PAVERS

200x1200 / 300x1200 / 200x900 / 300x900
400x400 / 300x600 / 300x300

ROUGH BRUNO

MULTIPLE
RANDOM FACE



600x1200mm | *24x48 in / 60x120 cm / Rectified Matte Surface*



600x900mm | *24x35.43 in / 60x90 cm*
Rectified Matte Surface



400x800mm | *15.74x31.49 in / 40x80 cm*
Rectified Matte Surface



600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface



QUARTZ WHITE

MULTIPLE
RANDOM FACE



600x1200mm | *24x48 in / 60x120 cm / Rectified Matte Surface*



600x900mm | *24x35.43 in / 60x90 cm*
Rectified Matte Surface



400x800mm | *15.74x31.49 in / 40x80 cm*
Rectified Matte Surface



600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface



SEA SAND GREY

MULTIPLE
RANDOM FACE



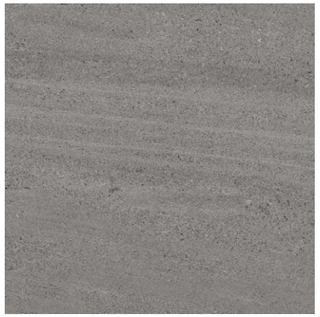
600x1200mm | *24x48 in / 60x120 cm / Rectified Matte Surface*



600x900mm | *24x35.43 in / 60x90 cm*
Rectified Matte Surface



400x800mm | *15.74x31.49 in / 40x80 cm*
Rectified Matte Surface



600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface



SEA SAND BEIGE

MULTIPLE
RANDOM FACE



600x1200mm | *24x48 in / 60x120 cm / Rectified Matte Surface*



600x900mm | *24x35.43 in / 60x90 cm*
Rectified Matte Surface



400x800mm | *15.74x31.49 in / 40x80 cm*
Rectified Matte Surface



600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface



ROMAN TRAVERTINE GREY

MULTIPLE
RANDOM FACE



600x1200mm | *24x48 in / 60x120 cm / Rectified Matte Surface*



600x900mm | *24x35.43 in / 60x90 cm*
Rectified Matte Surface



400x800mm | *15.74x31.49 in / 40x80 cm*
Rectified Matte Surface



600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface



ROMANO WALNUT

MULTIPLE
RANDOM FACE



600x1200mm | *24x48 in / 60x120 cm / Rectified Matte Surface*



600x900mm | *24x35.43 in / 60x90 cm*
Rectified Matte Surface



400x800mm | *15.74x31.49 in / 40x80 cm*
Rectified Matte Surface



600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface



STONEAGE WHITE

MULTIPLE
RANDOM FACE



600x1200mm | *24x48 in / 60x120 cm / Rectified Matte Surface*



600x900mm | *24x35.43 in / 60x90 cm*
Rectified Matte Surface



400x800mm | *15.74x31.49 in / 40x80 cm*
Rectified Matte Surface



600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface



MYRA SHELLSTONE

MULTIPLE
RANDOM FACE



600x1200mm | *24x48 in / 60x120 cm / Rectified Matte Surface*



600x900mm | *24x35.43 in / 60x90 cm*
Rectified Matte Surface



400x800mm | *15.74x31.49 in / 40x80 cm*
Rectified Matte Surface



600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface



20MM PORCE STONE
PREMIUM PORCELAIN PAVERS

200x1200 / 300x1200 / 200x900 / 300x900
400x400 / 300x600 / 300x300

BIANCO IBIZA

MULTIPLE
RANDOM FACE

600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface



20MM PORCE STONE
PREMIUM PORCELAIN PAVERS

200x1200 / 300x1200 / 200x900 / 300x900
400x400 / 300x600 / 300x300

IVORY ROMANO

MULTIPLE
RANDOM FACE

600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface



20MM PORCE STONE
PREMIUM PORCELAIN PAVERS

200x1200 / 300x1200 / 200x900 / 300x900
400x400 / 300x600 / 300x300

ABSOLUTE SILVER

MULTIPLE
RANDOM FACE



600x1200mm | *24x48 in / 60x120 cm / Rectified Matte Surface*



600x900mm | *24x35.43 in / 60x90 cm*
Rectified Matte Surface



400x800mm | *15.74x31.49 in / 40x80 cm*
Rectified Matte Surface



600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface

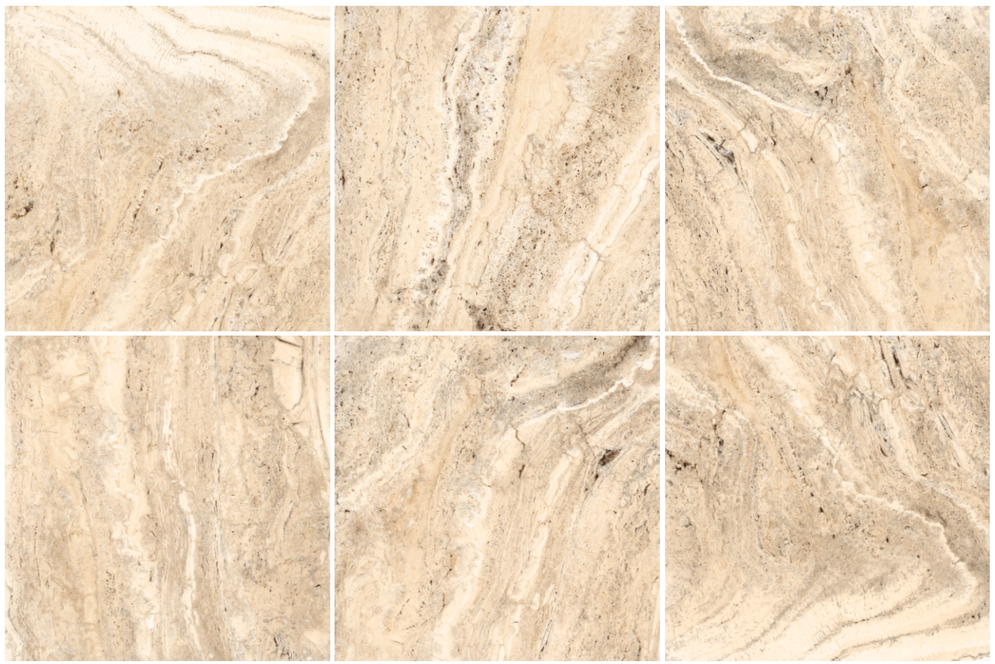


PICASSO VEIN



MULTIPLE
RANDOM FACE

600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface





TUNDRA GRAY MARBLE

MULTIPLE
RANDOM FACE



600x1200mm | *24x48 in / 60x120 cm / Rectified Matte Surface*



600x900mm | *24x35.43 in / 60x90 cm*
Rectified Matte Surface



400x800mm | *15.74x31.49 in / 40x80 cm*
Rectified Matte Surface



600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface



20MM PORCE STONE
PREMIUM PORCELAIN PAVERS

200x1200 / 300x1200 / 200x900 / 300x900
400x400 / 300x600 / 300x300

EGEAN
LUNA MARBLE

MULTIPLE
RANDOM FACE



600x600mm | *24x24 in / 60x60 cm*
Rectified Matte Surface





20MM PORCE STONE
PREMIUM PORCELAIN PAVERS

200x1200 / 300x1200 / 200x900 / 300x900
400x400 / 300x600 / 300x300

PACKING DETAILS

Size (in MM)	Pcs/Box	Sqm/Box	Weight/Box	Boxes/ Pallet	Pallet/Cont.	Boxes/Cont.	Sqm/Cont.	Type of Container
600 x 600 x 20 mm	2	0.72	30.5 kg	32	28	896	645.12	20" Feet
600 x 900 x 20 mm	1	0.54	23.4 kg	40	30	1200	648	20" Feet
400 x 800 x 20 mm	2	0.64	27 kg	46	22	1012	647.68	20" Feet
600 x 1200 x 20 mm	1	0.72	30.5 kg	46	22	1012	647.68	20" Feet

Q. Most natural stone pavers are at least 3cm (1.25") thick. But porcelain pavers are only 2cm (0.75"thick). So are they strong enough?

A. Dooa Tile Porcelain pavers are extremely strong even at only ¾" thick. All Porce Stone porcelain pavers have very good impact resistance and with proper surface preparation, can be used in pedestrian walkways , or vehicular traffic (mortar set)

Q. Do porcelain pavers get hotter than natural stone or concrete pavers?

A. Our testing indicates that porcelain pavers do not get significantly hotter than a comparable color to natural stone paver. And generally are cooler to the touch than concrete pavers. Surface temperature of pavers is largely a function of color, not material. In our testing in high tempreture, porcelain paver surface temperatures were comparable to natural stone pavers. Dark colored natural stone pavers had higher surface temperatures than light colored porcelain pavers.

Q. How are porcelain pavers installed?

A. Porce Stone premium porcelain pavers are installed in much the same way as natural stone pavers. They can be sand set or mortar set. See the Porce Stone Premium Porcelain Paver Installation Guide for specific requirements.

Q. How do you cut porcelain pavers?

A. Use a porcelain diamond blade in a wet saw that is large enough to cut paver. Ensure the blade is sharpened and push the paver slowly to minimize the risk of chipping. We recommend not to cut in dry cutting method because Porce stone paver container silica which iss

Q. Can Arterra porcelain pavers be installed on a driveway?

A. Yes. Porcelain Pavers must be mortar set if installed on a driveway. See the Arter

Q. Are Arterra pavers slippery around pools?

A. All Arterra porcelain pavers exceed industry standards Dynamic Coefficient & Friction. The surface texture has been designed to have a high slip resistance, even when wet.

20MM PORCE STONE
PREMIUM PORCELAIN PAVERS
200x1200 / 300x1200 / 200x900 / 300x900
400x400 / 300x600 / 300x300

URBANE™

TECHNICAL DETAILS

TEST DESCRIPTION	ISO-13006/EN176 GROUP BIA	MEAN VALUE OF OUR	TEST METHOD
Length & width	± 0.6 %	± 0.3 mm	Passed
Thickness 20 mm	± 5 %	± 0.3 mm	Passed
Straightness of side	± 0.5 %	± 0.3 mm	Passed
Rectangularity	± 0.6 %	± 0.3 mm	Passed
Surface flatness	± 0.5 %	± 0.35 mm to - 0.1 mm	Passed
Surface quality	Minimum 95 %	Minimum 95 %	Passed
Water absorption	< 0.5 %	< 0.04 %	Passed
Breaking strength	> 1300N	> 1500N	Passed
Flexural strength (Average)	> 35N/mm^2	> 40N/mm^2	Passed
Scratch hardness of surface (Moh's scale)	> 6	> 6	Passed
Resistance to deep abration	< 175mm^3	< 144mm^3	Passed
Skid Resistance (Friction coefficient)	> 0.4	> 0.4	Passed
Bulk Density, in (g/cc)	> 2	> 2	Passed
Skid Resistance (Friction coefficient)	> 0.4	> 0.4	Passed
Linear Thermal expansion	Max. 9.4^{-4}x K^{-4}, Max	Max. 9.4^{-4}x K^{-4}, Max	Passed
Thermal shock resistance	No damage	No damage	Passed
Frost resistance	Frost proof	Frost proof	Passed
Resistance to Chemical	Resistance	Resistance	Passed
Resistance to Stain	Resistant	Resistant	Passed
Moisture expansion	Nil	Nil	Passed
Color resistance	Resistant	Resistant	Passed
Color resistance	-	-	Passed

PACKING DETAILS

SIZE	WEIGHT / BOX (KG)	PIC/BOX	WEIGHT / PLT (KG)	BOXES/ PLT	PLT/CTN	BOXES/ CTN	MT^2/BOX	MT^2/PLT	MT^2/CTN	WEIGHT / CTN
600x1200mm (20mm)	32.5	1	30	30	28	840	0.72	21.6	604.8	28000
600x900mm (20mm)	24.5	1	30	40	28	1120	0.54	21.6	604.8	28280
600x600mm (20mm)	32.75	2	30	32	26	832	0.72	23.04	599.04	28028
400x800mm (20mm)	-	-	-	-	-	-	-	-	-	-

PACKING DETAILS (PATIO PACK)

SIZE	PCS/ CRAT	M2/PCS	SQFT/ PCS	MT/ CRATE	SQFT/ CRATE	IN KGS/ CRATE	CRATE/ CTN	CRATE/ CTN	IN KGS/ PLT	IN KGS/ CTN
600x900mm (20mm)	13	0.54	5.81	7.02	75.56	530.40				
600x900mm (20mm)	13	0.36	3.88	4.68	50.38	235.76				
600x600mm (20mm)	13	0.18	1.94	2.31	25.18	58.14	532.71	36	730	26280
400x800mm (20mm)	9	0.09	0.79	0.79	7.10	5.60				
	48	-	-	14.80	158.21	829.89	532.71	36.00	730.00	26280.00